

W-Jet

4306

8-21



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM632V3023125-5

Job Sheet 181070

DAS
21
2-89

Part No: RBEM632V3023125-5

Job Qty: 8 ea

Part Name: Base Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/20/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: RBEM632V3023125 REV.1 IPP REV:A 18.07.18 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Waterjet2		OK 18/07/24
100	Waterjet	6 pcs	7/30/18	7/30/18	0.08	0.75	Waterjet 2 OMAX		OK 18/07/24
110	QC	6 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Waterjet-4		OK 18/07/24
130	QC	6 pcs	7/30/18	7/30/18	0.00	0.00	QC8-7		38
140	HandFinish	6 pcs	7/30/18	7/30/18	0.00	0.75	HandFinish7		38 18-07-24
150	Powdercoat	6 pcs	7/30/18	7/30/18	0.00	0.75	Powdercoat13		OK 18-7-25
160	QC	6 pcs	7/30/18	7/30/18	0.00	0.00	QC3		SmB
170	Packaging	6 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		AUG 15 2018
180	QC21-SA	6 Ea	7/30/18	7/30/18	0.00	0.00	QC21		DAS 21 9-89 AUG 15 2018

Part Op 100 - ***EUROCOPTER FOLDER*** 1-Cut as per Dwg Dwg Rev: 1 Prog Rev: 1 2-Deburr if necessary
 Descriptions: 150 - ***MASK THREADED HOLES PRIOR TO POWDERCOAT*** START TIME: 11:30 OVEN TEMPERATURE:
 870° FINISH TIME: 12:00 M 138677
 170 - IDENTIFY AND STOCK

G A135

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.500	Hot Rolled Steel Plate 0.500" (44W)	.2160 sf (.036 ea)	90-Start up Operation	5048042

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.500	0	14	0

Part Specifications

Specifications could not be found.

Plex 7/20/18 8:13 AM dart.logan.david

DAS
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9-89



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Container No: S095475



Part: RBEM632V3023125-5

Job No: 181070

Serial No/Batch: S095475

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/24/18

3C
76 6

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
		OTHER : _____							